

Work Order ID 77226

77226

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Tuesday, November 29, 2011 3:24:20 PM

Item ID: D206-559-013 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Bearpaw
 Start Date: 11/29/2011 Start Qty: 3.00 ***3*** Cust Item ID:
 Required Date: 11/29/2011 Req'd Qty: 3.00 ***3*** Customer:
 Reference: DISSASSEMBLE

Approvals: Process Plan: MF Date: 11-11-29 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr | Revision Nbr |
|--------------|--------------|
| IIN-D206-559 | rev L |

200 0.00

200

Packaging

Packaging

Memo

PULL FROM STOCK D206-559-013 X 3
 DISSASSEMBLE AND PUT BACK INTO STOCK UNDER ORIGINAL
 BATCH NUMBERS

0.00

B78980

11/11/29 SL30

210 QC21- Final Inspection - Work Order Release 0.00

210

QC

Quality Control

Memo

0.00

11/11/30 SL

MF
 11-11-29

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Work Order ID: 77226
Parent Item: D206-559-013
Parent Item Name: Bearpaw

Start Date: 11/29/2011
Start Qty: 3.00
Required Date: 11/29/2011
Required Qty: 3.00

Comments: IPP Rev:J04.02.17Blank size changedKJ/JLM
IPP Rev:K 07-01-02 Was K10008 JLM
IPP Rev:L 08-01-09 Added Step 2 JLM Verified By:EC
IPP Rev:M 08-04-29 update seq. 8 and 12 DD verified by:EC
IPP Rev:N 08-10-15 New Manufacturing Method JLM Verified By:EC IPP Rev G
10.10.04 per DSI9527 EC verified by:DD

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|-----------------|-------------|--------------|---------------|----------------|--------|
| AN4-17A Bolt | | Purchased | No | | | | Each | 532.0000 | | -36 | | | |
| | | | | <u>Location</u> | | <u>Loc Qty</u> | | <u>Loc Code</u> | | | | | |
| | | | | ST359 | | 532 | | | | | | | |
| | | | | 118628 | | 232 | | | | | | | |
| | | | | 118983 | | 300 | | | | | | | |
| AN4-20A Bolt | | Purchased | No | | | | Each | 500.0000 | | -36 | | | |
| | | | | <u>Location</u> | | <u>Loc Qty</u> | | <u>Loc Code</u> | | | | | |
| | | | | ST359 | | 500 | | | | | | | |
| | | | | 117514 | | 200 | | | | | | | |
| | | | | 118983 | | 100 | | | | | | | |
| | | | | 119127 | | 200 | | | | | | | |
| AN960JD416 Washer | NAS1149D0463J | Purchased | No | | | | Each | 0.0000 | | -72 | | | |
| D2182B Rubber Cushion | | Manufactured | No | | | | f | 703.0942 | | 7.5 | | | |
| | | | | <u>Location</u> | | <u>Loc Qty</u> | | <u>Loc Code</u> | | | | | |
| | | | | ST410 | | 703.09417 | | | | | | | |
| | | | | 66063 | | 59.94817 | | | | | | | |
| | | | | 73932 | | 643.146 | | | | | | | |

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Work Order ID: 77226

Parent Item: D206-559-013

Parent Item Name: Bearpaw

Start Date: 11/29/2011

Required Date: 11/29/2011

Start Qty: 3.00

Required Qty: 3.00

D2274 Manufactured No Each 391.0000
Radius Block

SP -36

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
| ST010 | 178 | |
| 72121 | 16 | |
| 73389 | 162 | |
| ST139 | 213 | |
| 74435 | 213 | |

36

D2432 Manufactured No Each 0.0000
206 (24") Bearpaw
D2438 Manufactured No Each 193.0000
Clamp

SP -6 739818
SP -18

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
| ST456 | 193 | |
| 69737 | 84 | |
| 73400 | 109 | |

18

D2529 Manufactured No Each 734.0000
Washer

SP -36
B73486

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
| ST016 | 734 | |
| 71161 | 234 | |
| 76086 | 500 | |

D2732 Manufactured No f 363.9200
Rubber Extrusion

SP -7.5

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
| ST410 | 363.92 | |
| 70987 | 363.92 | |

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Parent Item: D206-559-013

Parent Item Name: Bearpaw

Start Date: 11/29/2011

Required Date: 11/29/2011

Start Qty: 3.00

Required Qty: 3.00

MS21042L4

Purchased

No

Each

10,501.000

-36

Nut

Location

Loc Qty

Loc Code

ST300

546

117441

51

117601

362

118451

133

ST516

4955

119017

4955

ST518

5000

119075

5000

36